

Handling Manual for used Lithium-ion Battery pack (140V-840Wh) Manufacturer Specific Information

When the battery pack is replaced or removed from the vehicle, the used battery pack requires special treatment in accordance with EU directive 2006/66/EC and/or the laws in your region/country. Please follow the instructions below.

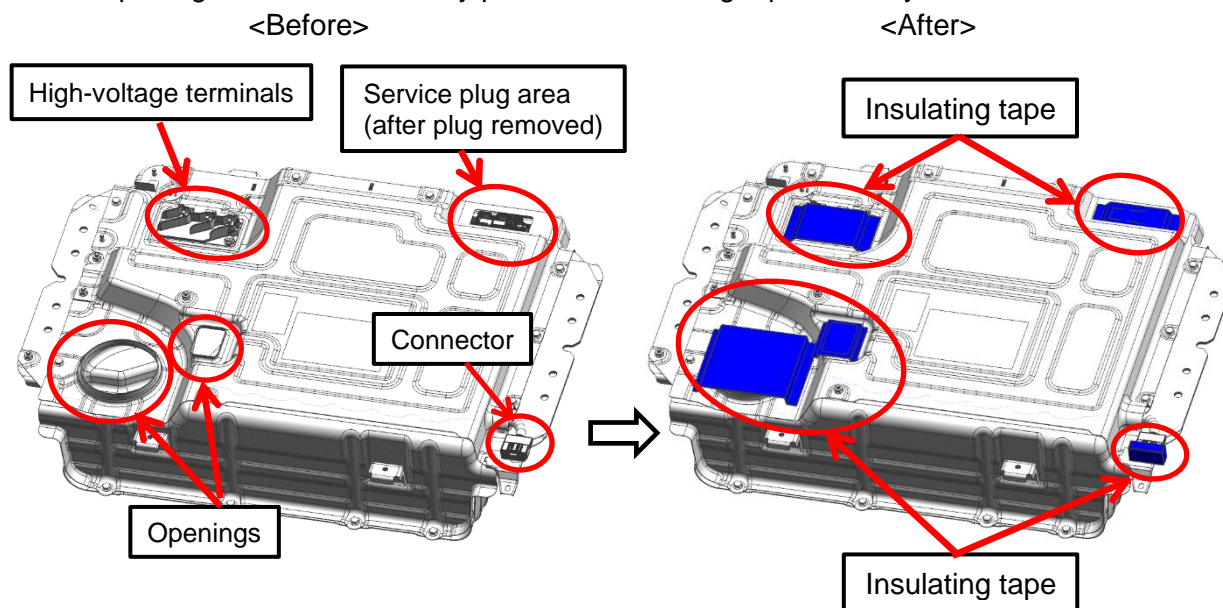
Also, consult the applicable service manual for the replacement.

The manufacturer specific information is complementary to the manufacturer common manual 'Safe handling of high voltage electrical components in electrical end-of-life vehicles' = manufacturer specific information should highlight only important SUZUKI specific items.

Always wear insulating gloves and goggles before manipulating high voltage electrical components.

1. Prevention of a short circuit:

In order to prevent a short circuit, cover the high-voltage terminals, the service plug, the connector and the openings of the used battery pack with insulating tape securely as shown below.



2. Used battery pack Storage:

The following provides guidelines to store the used battery pack after removal from the vehicle:

Guidelines to store the used battery pack	
1	Do not stack the battery packs. Do not place anything on the battery pack.
2	Store the battery pack where it is kept dry and is not exposed to high temperatures, fire and direct sunlight.
3	Protect the battery pack from mechanical loads and damage (punctured or crushed).
4	Keep the battery pack away from water and rain.
5	Never place directly on the floor. Place a high voltage rubber insulation mat underneath the battery pack.
6	Always store the battery pack in its normally installed orientation, never invert.
7	Store the battery pack in well ventilated areas.
8	Only store battery pack which are sufficiently insulated against short circuiting.
9	Cover the battery pack with a high voltage rubber insulation mat.
10	Mark the storage with a warning sign.

This battery pack contains about 2,800 ml of petroleum class water-insoluble liquid. Store the battery pack properly according to all applicable laws in your region/country based on the total amount of petroleum.

Additional recommendations in case of damaged battery pack, i.e. battery pack with visible damage, considerably deformed cases and/or leaking or venting.

- a) Defective and damaged high voltage battery pack must be stored in quarantine in a special place on the premises, monitored and marked as “DAMAGED/DEFECTIVE BATTERY”.
- b) Contact the Suzuki distributor in your country for further instructions.

3. Used battery pack Packaging:

- (1) In case of a non-damaged battery pack, pack the battery according to all applicable laws in your region/country.
- (2) In case of a damaged battery pack, please follow the instructions given by the Suzuki distributor in your country.
- (3) Please check the following items of the used battery pack before packaging.

	Items to check before packaging and shipment
1	Battery pack is not wet by water. No leakage of liquid inside battery pack.
2	No fuming, no fire, no fever of battery pack.
3	Battery pack does not suffer damage, deformation, crack, corruption and is not dismantled.
4	Service plug is removed.
5	Service plug area is insulated by insulating tape.
6	Terminals and connector are insulated by insulating tape.
7	Holes like ventilating hole are closed by insulating tape.
8	There is no other abnormality.

4. Used battery pack Transport:

Please transport the used battery pack according to all applicable laws in your region/country.

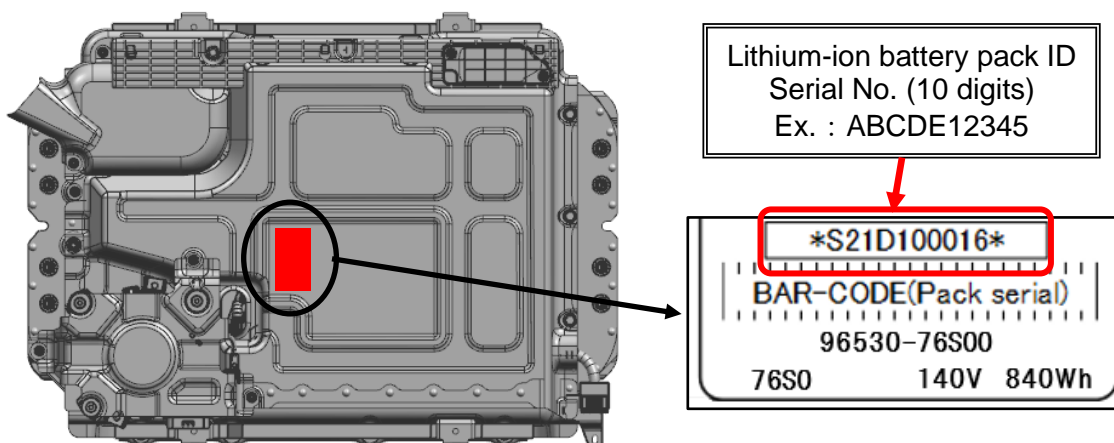
5. Used battery pack Disposal for recycling:

Dispose of the used battery pack properly according to all applicable laws in your region/country. Please contact the Suzuki distributor in your country for inquires or request disposal of the used battery pack for recycling.

6. Specification of the lithium-ion battery pack:

- Dimensions: about 810 x about 595 x about 235 mm
- Weight: about 51 kg
- Voltage: 140 V
- Capacity: 840 Wh

7. Serial No. of battery pack:



* Please send **The Serial No. Report of Lithium Ion Battery** to the Suzuki distributor in your country.