



# ENGINE OIL FILTER



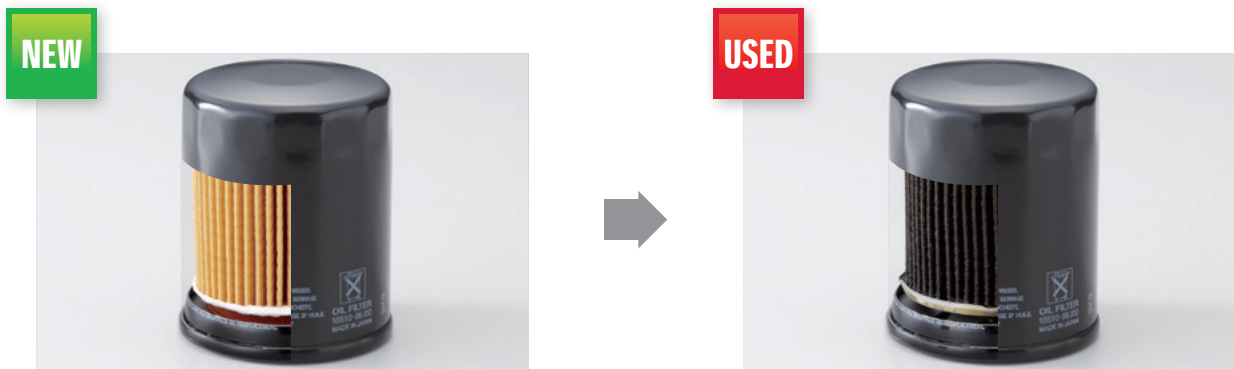
## Replacement guideline

		Interval	
1st time	20 hours	1 month	*whichever comes first
From 2nd time	200 hours	1 year	

\*This guideline may vary by outboard motor model, condition of use, region, etc. Please refer to the owner's manual or ask an authorized Suzuki dealer for more information.

## Purpose and Function

The engine oil filter removes impurities in the engine such as metal particles and soot produced from combustion.



### If overused without replacement ...

- **Abnormal noises may occur**
- **Oil level reduction may occur**
- **The rate of engine component wear increases**
- **Permanent engine damage**

As an engine oil filter becomes contaminated with metal particles and soot, the circulation of oil will, over time, become increasingly restricted.

If the filter becomes blocked, contaminated oil circulates inside the engine without filtration. Operating a outboard motor under these conditions may result in blocked oil passages and premature wear of engine components. In a worst scenario, if the filter is not replaced, the engine may suffer major failure.